


# Work Order ID 123179

July-31-14 8:47:04 AM

**\*123179\***


Page 1

Item ID: D117-762-011 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Skidtube (Fits LH or RH)  
 Start Date: 7/31/14 Start Qty: 1.00 **\*1\*** Cust Item ID:  
 Required Date: 8/08/14 Req'd Qty: 1.00 **\*1\*** Customer:  
 Reference:

Approvals: Process Plan:  Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D117-762	Rev C

100	Document Control	0.00				1			WM 1408-06 DAS 38 9-89 14-9-12
<b>*100*</b>	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D117-762-011		CHG002						

110	Pick Kit	0.00							DAS 32 9-89 14/8/15 
<b>*110*</b>									
Packaging	Memo	0.00							
Packaging									

120	QC4- 100% Inspect kits for completeness	0.00							DAS 38 9-89 14-9-12
<b>*120*</b>									
QC	Memo	0.00							
Quality Control									

**B123181**

# Work Order ID 123179

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**\*123179\***

Page 2

Item ID: D117-762-011 Accept **\*N900040100\*** Setup Start **\*NS1\***  
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Item Name: Skidtube (Fits LH or RH)  
Start Date: 7/31/14 Start Qty: 1.00 **\*1\*** Cust Item ID:  
Required Date: 8/08/14 Req'd Qty: 1.00 **\*1\*** Customer:  
Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
<b>*130*</b>									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D117-762-011								
	Location: <u>021</u>								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
<b>*140*</b>									
QC	Memo	0.00							
Quality Control									

DATE  
08  
9-08

D6C

SEP 17 2014

MLJ 1409-19

14-a-18

# Picklist Print

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Work Order ID: 123179

**\*123179\***

Parent Item: D117-762-011

**\*D117-762-011\***

Parent Item Name: Skidtube (Fits LH or RH)

Start Date: 7/31/14

Required Date: 8/08/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A07.06.11New Issue EC  
IPP Rev:B 08-02-22 change to revA DD verified by:ec  
IPP Rev C 08.12.19 incorporated DSI9435 EC verified by:DD  
IPP REV:D 13.11.14 IIN REV.C DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D117-762-041		Manufactured	No			110	Each	0.0000	1	1			
<b>*D117-762-041*</b>									**				
Replacement Skidtube													
D3512-041		Manufactured	No			110	Each	2.0000	2	2			
<b>*D3512-041*</b>									**				
Wearplate Assembly													
<div> <div>Location</div> <div>Loc Qty</div> <div>Loc Code</div> </div>													
ST 1 115039 1													
ST500 1 113115 1													
AN6C51A		Purchased	No			110	Each	2.0000	2	2			
<b>*AN6C51A*</b>									**				
BOLT													
<div> <div>Location</div> <div>Loc Qty</div> <div>Loc Code</div> </div>													
ST341 2 126535 2													
D3864-1		Manufactured	No			110	Each	91.0000	4	4			
<b>*D3864-1*</b>									**				
Bushing													
<div> <div>Location</div> <div>Loc Qty</div> <div>Loc Code</div> </div>													
ST062 91 105463 31 109111 60													

123/81

~~B123367~~

B123409 8p

130159

105463

# Picklist Print

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Work Order ID: 123179

**\*123179\***

Parent Item: D117-762-011

**\*D117-762-011\***

Parent Item Name: Skidtube (Fits LH or RH)

Start Date: 7/31/14

Required Date: 8/08/14

Start Qty: 1.00

Required Qty: 1.00

MS21043-6

Purchased

No

110

Each

126.0000

2

2

**\*MS21043-6\***

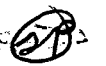
DAS

**38**

NUT

9-89

**\*\***



Location

Loc Qty

Loc Code

FG

20

103693

20

ST306

106

m127255

6

m127813

100

M127813

PAR 14-338

Patrick Smith  
May-29-14 1:29 PM  
Linda Lacelle; Mike Petsche  
Nigel Forbes; Eric Downing; Nancy MacLeod; David Shepherd  
RE: 350 skids and 206 skids

David and he would allow us to use a RTV product to bond the Plugs into the Skidtube.

Plugs would require:  
oval from the Skidtube  
oval of the current O-Ring  
ning with Alcohol  
illation of NEW O-Ring  
erous coating of the RTV  
rtion of plug into the Spacer  
n up of exterior of Skidtube.

a Lacelle  
29-14 10:21 AM  
tsche  
rbes; Patrick Smith; Eric Downing; Nancy MacLeod  
50 skids and 206 skids  
e: High

terday that plugs were falling out. Today we were told that we cannot ship any 350 skids. We have an order to ship today, has there been a solution  
this problem? Can we not just sikaflex them in or something? We need to let the customer know if his order is shipping or not...

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